

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

14.861.974

TÜV SÜD Czech s.r.o. hereby certifies that the welding company

**IRONET, s.r.o.**  
**Pomořanská 471/3**  
**181 00 Praha 8 - Troja**  
**Czechia**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity D, P, M, S**

in the range indicated in the annex.

validity: 2022-11-02 until 2025-11-02

Prague 4, 2022-11-02  
Place and date of issue

Lead auditor: Engineer ONDRUŠ

signed on original

NERANDŽIČOVÁ  
Deputy head of certification body

# Scope of the certificate

14.861.974

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22.1, 22.2, 22.3, 22.4, 23.1	t = 3 - 8 mm	FW, BW
135	1.1, 1.2, 1.4 8.1	t = 1.05 - 24 mm t = 1.4 - 12 mm	FW, BW FW, BW
141	1.1, 1.2, 1.4, 8.1 22.1, 22.2, 22.3, 22.4, 23.1	t = 1 - 12 mm t = 0.75 - 12 mm	FW, BW FW, BW
212	8.1	-	1.5 and 2.0 mm; Point weld

## Area of Application:

- New build, conversion and repair of rail vehicles and their components

## Responsible welding coordinator(s):

anonymous (The data is known to the certification body.)

## 1st deputy(ies) of the responsible welding coordinator(s):

-

## Others deputies:

anonymous (The data is known to the certification body.)  
anonymous (The data is known to the certification body.)

## Remarks:

### further workshops:

, Zámecká 1466/5, 268 01 Hořovice, CZ

## Register no.:

TSCZ/15085/CL1/006/19/5

## General provisions:

The General Terms and Conditions of the TÜV SÜD Czech s.r.o. apply in the currently valid version.